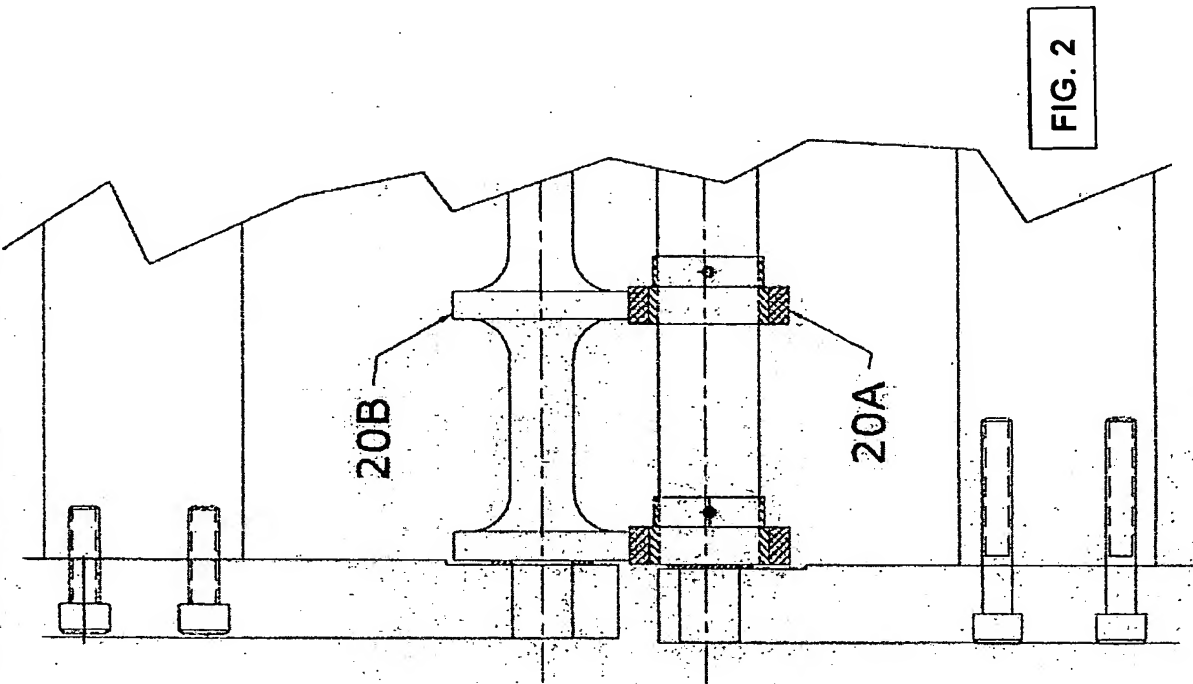
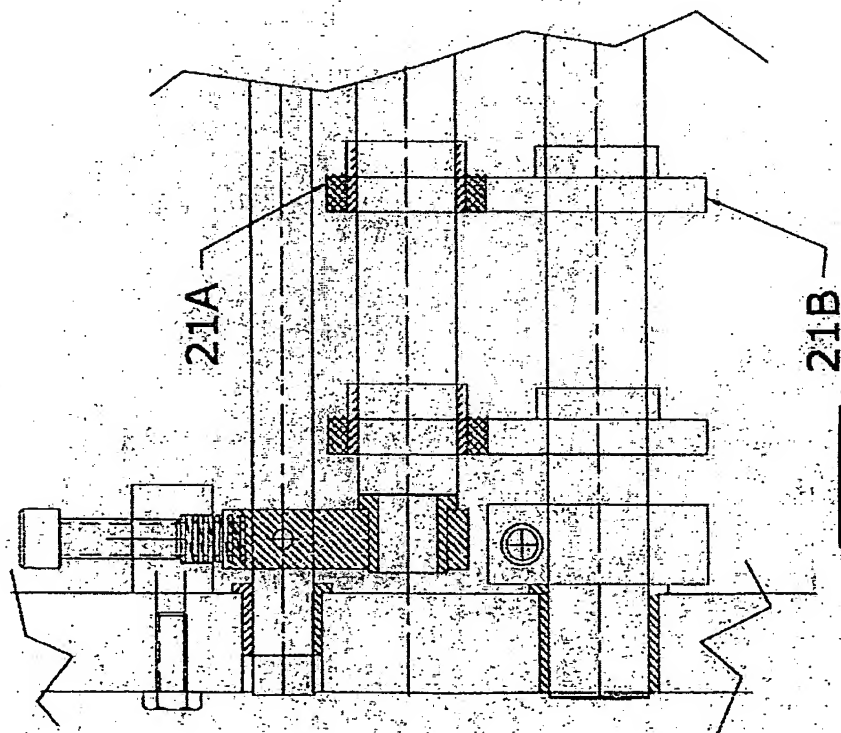


FIG. 1

UPPER GUIDE ROLLERS TYP.

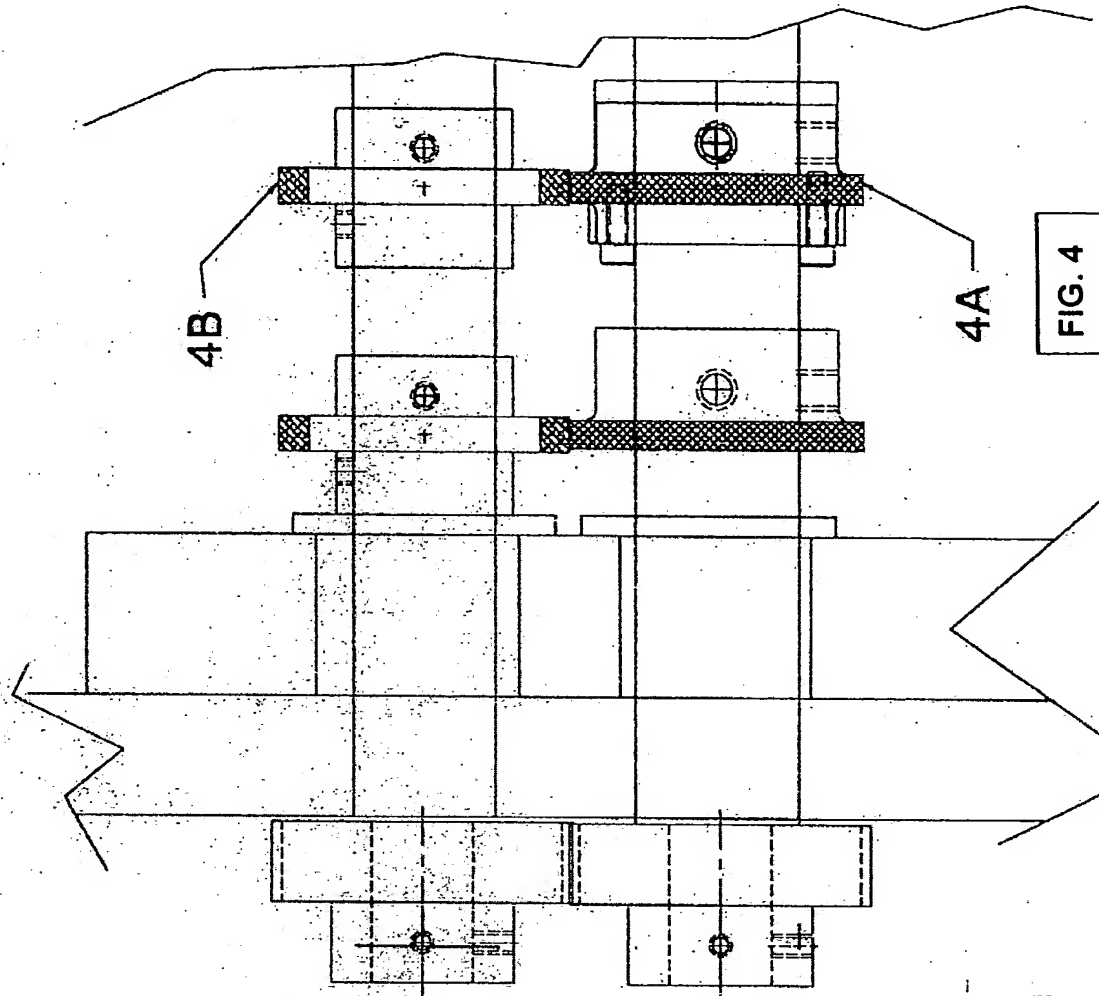
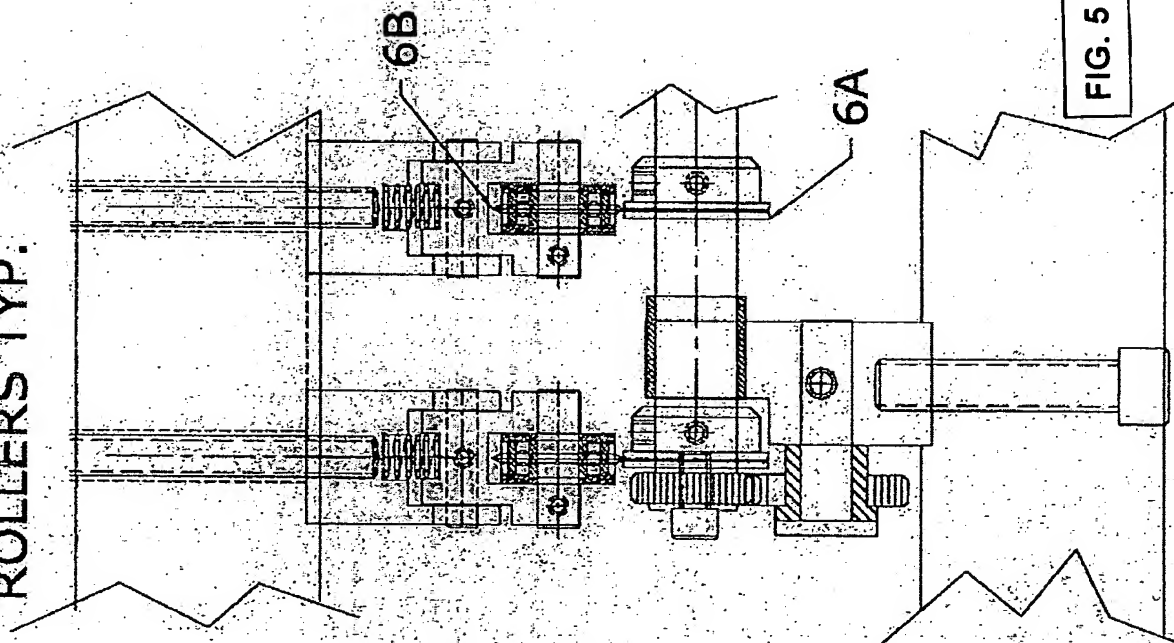


LOWER GUIDE ROLLERS TYP.



SLITTING CRUSH  
ROLLERS TYP.

DRAW ROLLERS TYP.



# FLAP MAKING SYSTEM

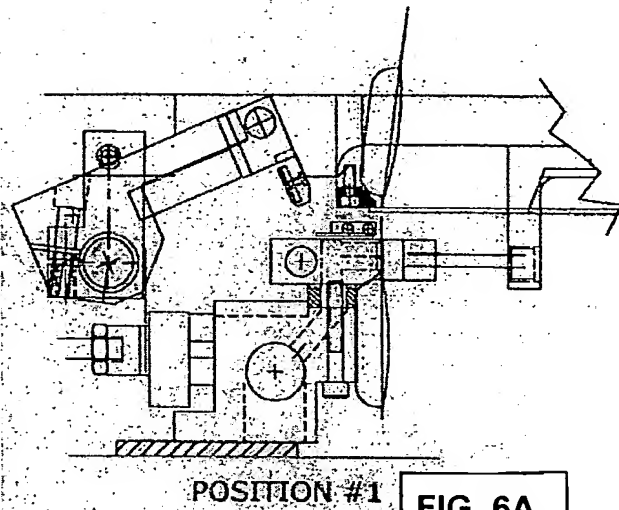


FIG. 6A

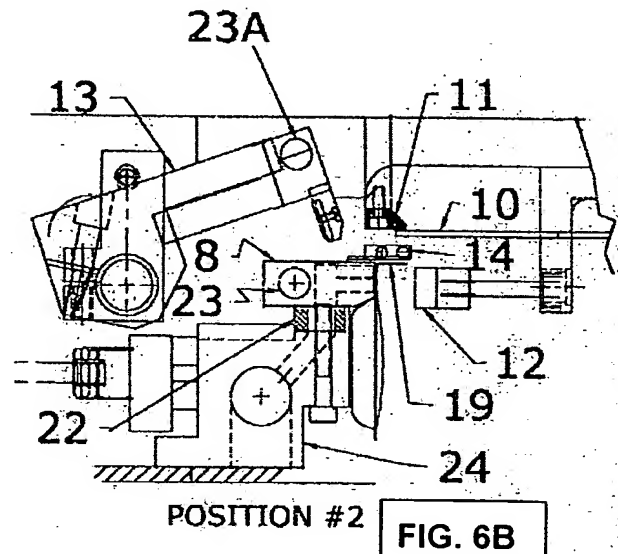


FIG. 6B

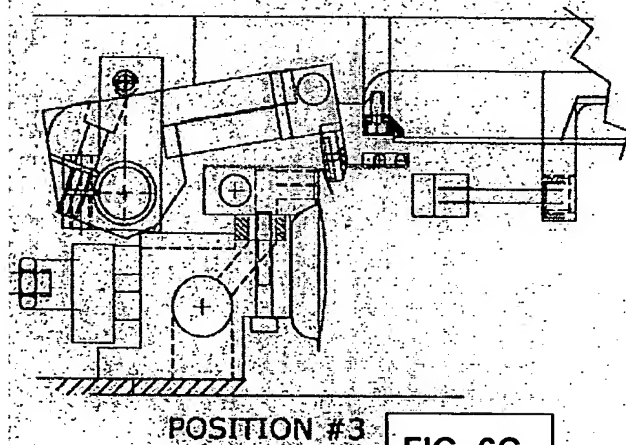


FIG. 6C

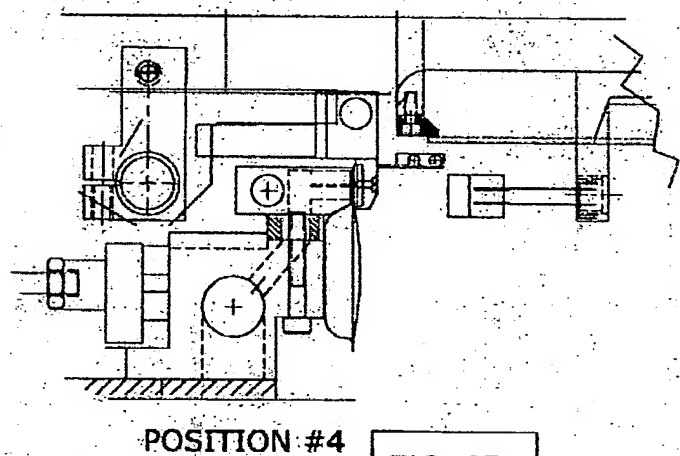


FIG. 6D

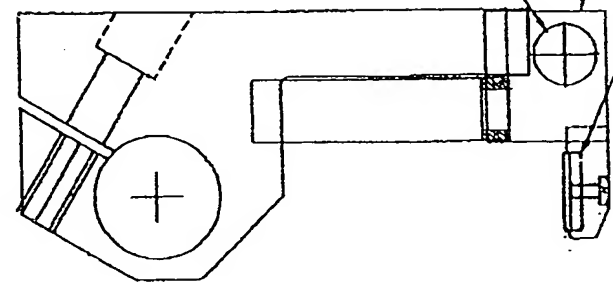


FIG. 7A

HEATER  
23A

RESILIENT PRESSURE PAD  
25

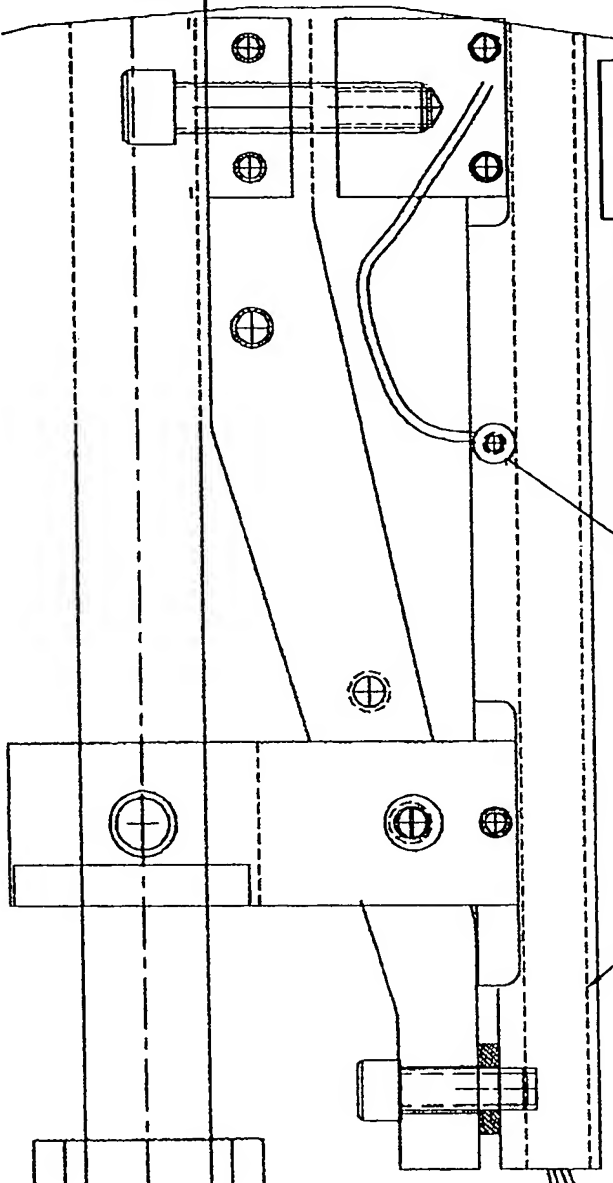


FIG. 7B

THERMOCOUPLE

PIVOTED FOLDER BAR 13

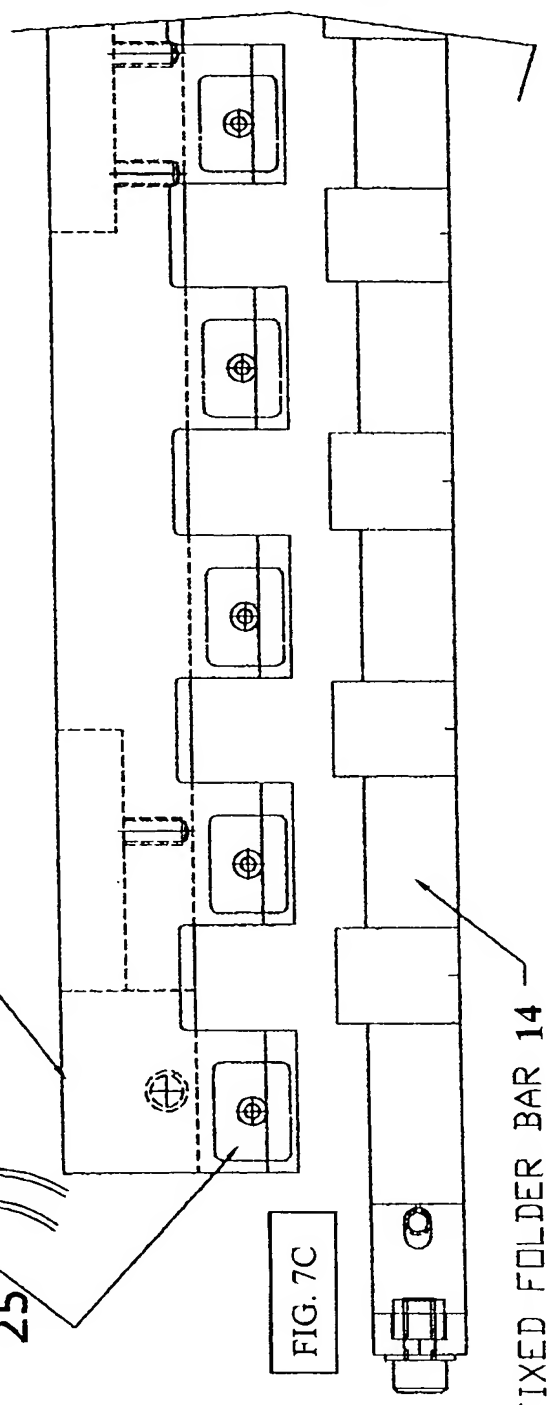


FIG. 7C

FIXED FOLDER BAR 14

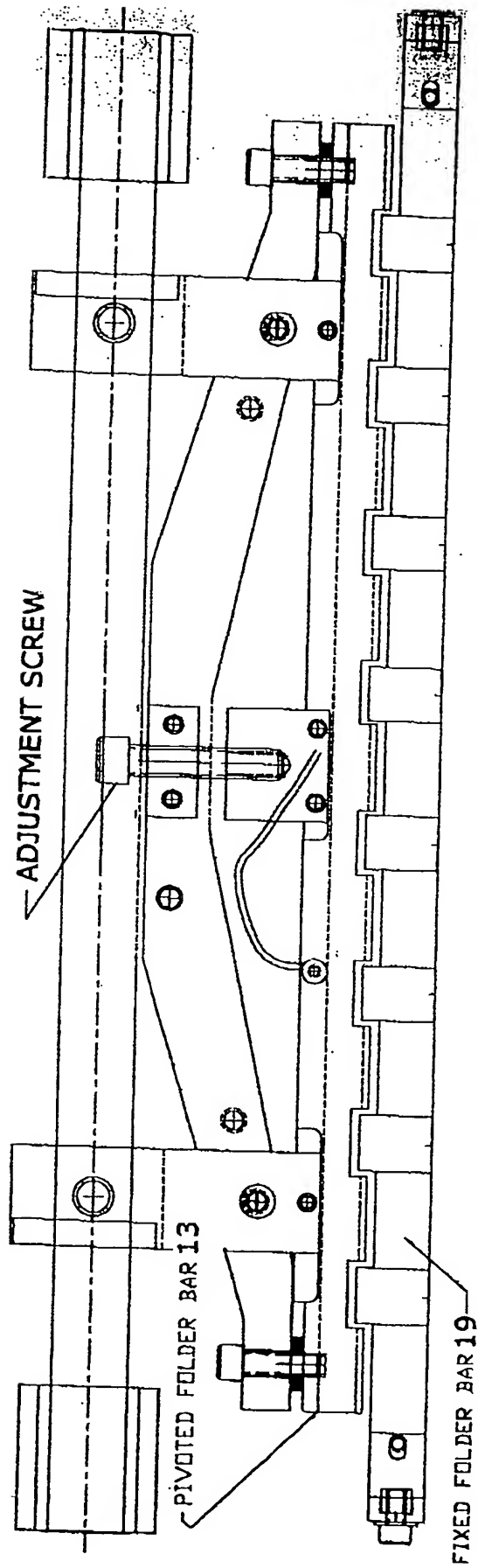


Fig. 7D

# HEAT SEAL DIE

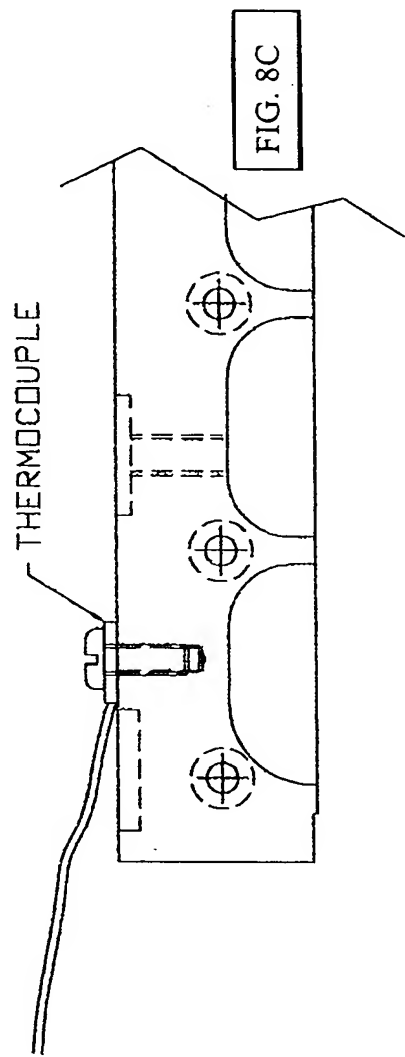


FIG. 8C

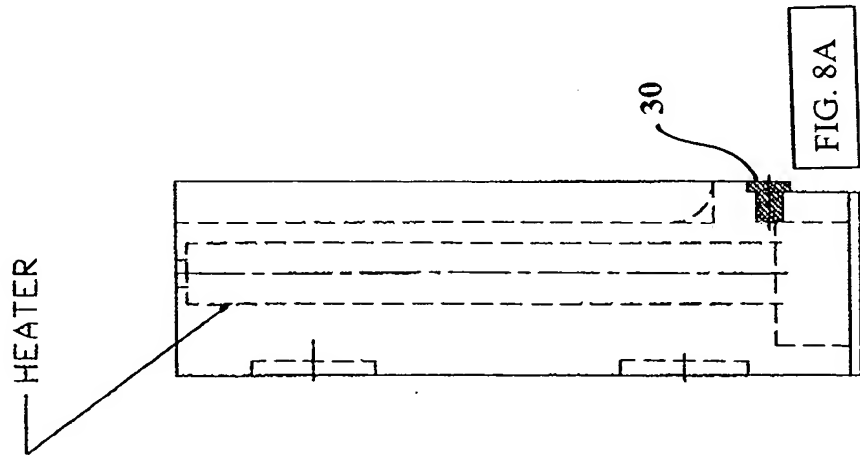


FIG. 8A

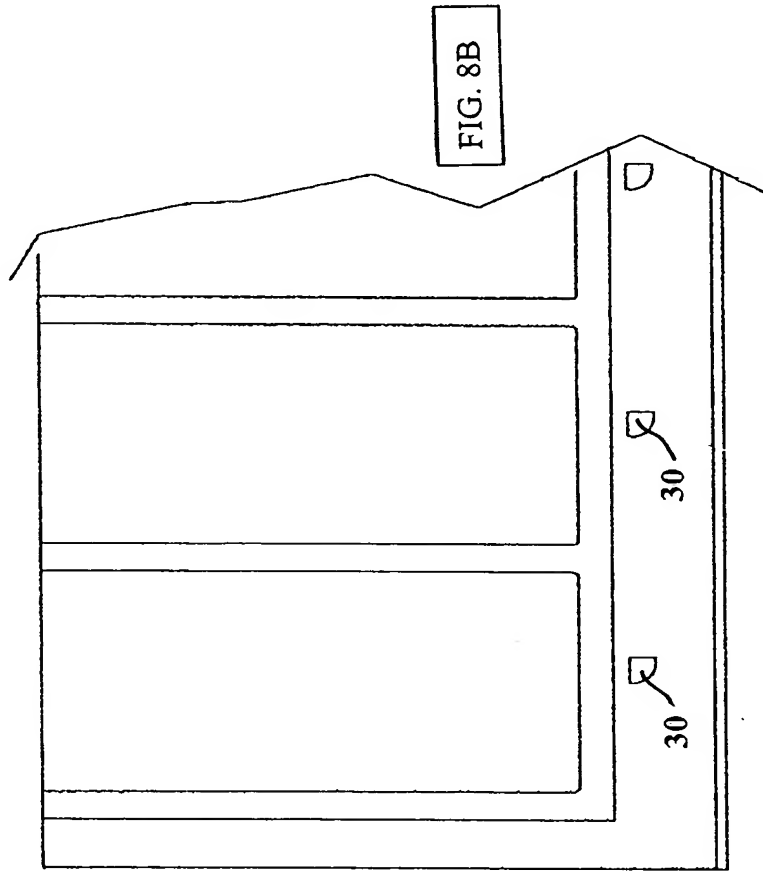


FIG. 8B

Fig. 9

